Drum Commodities Limited

Integrated Supply Chain and Commodity Management

A Show Reel of the Collateral Management of Petroleum Products



November 2015 Andrew Barr-Sim



Contents

Current Operations (Bulk Liquids)

Receipt of Goods
Storage of Goods
Release of Goods



Locations





Process Flow

Site Inspection

- Arrival of Vessel in Port
- Discharge of Product
- Receipt of Product

Receipt

Storage

 Product quantities are monitored while stored in the terminal. Bank released product loaded from storage facility.

Release



Step 1



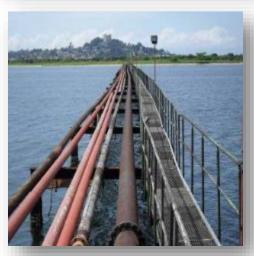


Receipt

Prior to Vessel Arrival

- Prior to bank issuing LC, DCL enquires on ullage and tanks.
- Trader informs DCL staff that they have product on an impending vessel.
- Trader provides DCL with the following information
 - Bill of Lading (Copy).
 - Cargo Manifest.
 - Certificate of Quality.
 - Certificate of Origin.
 - Receipt of Samples.
 - Vessel Survey Report.







Receipt

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Receipt

Bill of Lading (BoL)

DCL receives BoL Copy

- Expected Product Quantity and Quality
- Vessel Details

DCL receives BoL Original

- 'Post Box'
- BoL to Clearing and Forwarding Agent





Receipt

Vessel Arrives in Port

DCL meets with Storage Facility operations

- Ullage.
- Tanks.
- Timing of berth at Jetty/SPM.
- Loading Sequence.
- Prepare for Discharge.

Relationships are Key





Discharge

Vessel

- Product sampled for Quality.
- 3rd Party and Local Revenue Authority.
- Cleared and allowed to Discharge.
- DCL's role at the Jetty Observation.

Shore Tanks

- Locked/sealed and gauged.
- DCL Monitors Ullage Inspections.
- DCL checks lines where possible.
- Final Analysis performed.
 - 3rd Party Surveyor
- Ship to Shore Log completed.







Ship to Shore Log

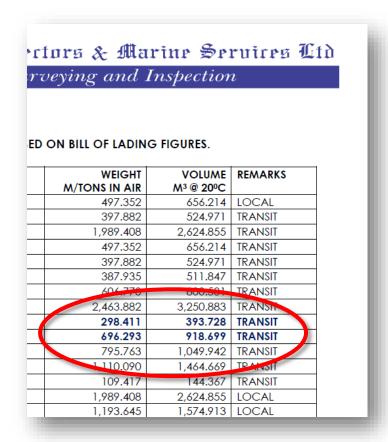
Name Of Vessel:	MT Mercer	Start Date:	20/02/2015	Finish Date:	20/02/2015
Product & Qty:	Gasoline (PMS)	Product & Qty:	Gasoil (AGO)	Product & Qty:	
	3,312.874 mt		6,954.198 mt		
Importer:	Dudley Smith Oil	Fuel Supervisor:	A n Other	Banker:	Barr-Sim Plc.

Date and Time	Occurrence	Name & Signature
Aug 25 2013 0945	Attended the ships brief where it was declared that tanks 1 and 408 will receive the Crude Palm Oil. Tanks 2 and 401 will receipt the	An Other Base
, ,	Crude Soya bean oil.	7,1723.00
Aug 25 2013 1500	Gauging party confirm all tanks have sufficient ullage and opening gauges are:	An Other & Other
	Crude Palm Oil - Tank 1: 10' 11 44 Tank 408: 6' 5 % Water receipt (Tx9) tank: 2' 2 %	An Other & Ode
	Chide Soya bean oll - Tank 2: 2' 2 % Tank 402: 57 %	An Other @Oden

Receipt

Outturn Report

- 5-10 days following the discharge.
- Based on Shore Figures received in tank.
- Local Revenue Authority.
- 3rd Party, independent surveyor.
 - Intertek
 - Inspectorate
 - SGS
- Prorated outturn report.
 - Storage receipt written
 - Care Custody Control



Storage Receipt

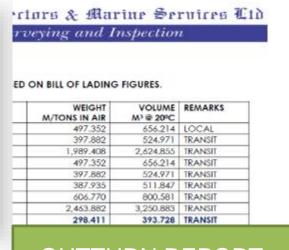
- Confirmation of the goods delivered/discharged.
- Based on the outturn report
- DCL receipts this quantity under CMA.
 - Care
 - Custody
 - Control
- Receipt acknowledged by the Bank.





RECAP





OUTTURN REPORT









Goods stored in the Tank Farm

Managing of Product

Tank Gauging

Care, Custody and Control

- Segregated Tanks
- Comingled Tanks

Product Calculations

- Different methods of calculation
 - VCF
 - LCF
- Terminal Losses
- Deadstock





Tank Gauging

Manual dip gauging (dips).



Automatic Tank Gauging (ATG).

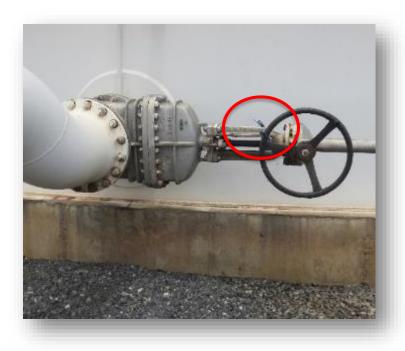




Care, Custody and Control

Segregated Tanks

- Tank dipped in the morning.
- Kept locked/sealed at all times except during loading.
- Locks and/or seals removed from tanks.
- Loadings monitored at the gantry.
- Tank resealed/locked following loading.





Care, Custody and Control

Comingling – How we deal with it.

- Tank dipped in the morning and evening.
- Opening and closing meter readings.
- Locks and/or seals removed from tanks.
- DCL staff meet daily with storage facility staff – Quantity of product declared and agreed.
- ALL loadings from CMA product tanks monitored.
- Tank resealed/locked following loading.
- Quantity of Product in Tank is always greater than CMA quantity.



Product Calculations

Millimetres, Litres, Tonnes and Gallons - Stock Held in tonnes but released in Litres

- Quantification of product to be released.
 - Volume Correction Factor
 - Based on product density and temperature
 - Local Correction Factor (LCF)
 - Based on a standard factor for each product
 - Litres: 1360 (PMS), 1200 (AGO), 1272 (IK)
 - Gallons: 306 (AGO) 350 (PMS)

TONNES X LCF = LITRES



Calculations

Stock Holding Agreement

Terminal Losses:

- What are the agreed operational losses included in the Holding Agreement
- Varies between storage facilities.





Calculations

Deadstock

- Quantity of Fuel that can not be pumped through the gantry.
- Who Does this fuel belong to?
- Varies between storage facilities.









Product Release Process

Bank Release Instruction

- Bank sends DCL UK Release Instruction for Goods.
- DCL UK communicates the release of product to in-country team.
- 'Free Load' product calculated.





Product Release Process

In-country Action

Step 1: Off-taker's tankers arrive at storage facility.

- Undergo security checks prior to entry into the facility.
- DCL Signs off Loading Orders, ensuring that there is sufficient 'released' product.
 - Trucks over this amount will not be authorised to load.



Product Release Process

In-country Action

Step 2: After clearing security / safety check, tankers are weighed (if there is a weighbridge available).

- Preloading weight is documented for each truck.
- Trucks are dipped if there is no weighbridge.



Product Release Process

In-country Action

Step 3: Tankers are escorted to the gantry for loading.

- Loading takes place.
- Compartments are dipped and flow meter measurements are taken.
- Quantities are recorded by DCL.



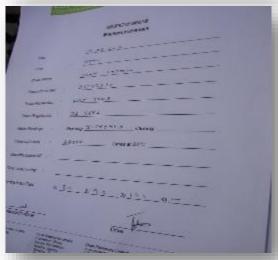
Product Release Process

In-country Action

Step 4: Tankers are weighed on departure (where weighbridges are available).

- Difference between pre and post filling weights are communicated to DCL.
- Goods Dispatch Note copies provided to driver and kept for DCL records.







Product Release Process

In-country Action

- No Weighbridge?
 - **Comparison of Loading Orders to -**
 - Gantry Flow Meters
 - Truck Compartment Dip
 - Dip Changes
 - Loading Orders
 - Gantry Opening and Closing Figures





Product Release Process

In-country Action

Dual Site Operations

- Tanker compartments are sealed.
 - If tankers are moving to another DCL managed site, compartments are sealed to avoid theft on route.
 - Seal numbers are recorded for cross reference at second site.







Product Release Process

In-country Action

- Dual Site Operations
 - All loading information sent to second site.
 - Truck/trailer/driver information
 - Loaded quantities
 - Seal numbers
 - Confirmation of loading site information.
 - Confirmation of arrival amounts of products held by weighbridge or tank dips.
 - Transit losses calculated.







Daily Reports

- Totally Transparent
- Report Tabs
 - Summary
 - Release Instructions
 - Dips
 - Truck Loadings
- Timings reviewed to ensure no pre-release





Report – All Aspects



BANK / TRADER
STOCK REPORT: ALEX OIL
DATE: 8 APRIL 2015

Date Received	Commodity	Original / Copy Bill of Lading	Vessel Name	Storage Receipt Number	Quantity Received (tonnes)			BANK Stock Under CMA (tonnes)	DCL Verified Tank Farm Stock Holding (tonnes)	Stock Collected by DELTA (tonnes)	Stock Awaiting Collection by ALEX (tonnes)	Total Stock Awaiting Collection by ALEX (tonnes)	Stock Awaiting Collection by ALEX (Liters)	Total Stock Awaiting Collection by ALEX (Liters)
05-11 March 2015	PMS	Copy BOL (1000.000)	MT Panting Lion	BANK-001	994.704	1,312.818	994.704	0.000		301.641	693.063		909,865	
03-11 Walcii 2013	1 IVIO	COPY BOL (1000:000)	WITT AIRLING LIGHT	DAINIC-001	334.704	1,512.010	334.704	0.000	2,351.286	301.041	033.003	693.063	303,003	909,865
20-27 February 2015	AGO	Copy BOL (792.000)	MT UACC Wild Cat	BANK-002	785.985	1,215.507	785.985	0.000		729.325	56.660		68,870	
03-07 March 2015	AGO	Copy BOL (950.000)	MT Monkey Man	BANK-003	948.453	1,214.879	794.868	153.585		326.370	468.498		569,168	
19-30 March 2015	AGO	Copy BOL (600.000)	MT Fennel Soup	BANK-004	598.088	1,212.857	0.000	598.088		0.000	0.000		0	
								751.673	11,523.512			525.158		638,039



Report – Product Received

Date Received	Commodity	Original / Copy Bill of Lading	Vessel Name	Storage Receipt Number	Quantity Received (tonnes)	Conversion Factor
05-11 March 2015	PMS	Copy BOL (1000.000)	MT Panting Lion	BANK-001	994.704	1,312.818
		,	Ğ			·
20-27 February 2015	AGO	Copy BOL (792.000)	MT UACC Wild Cat	BANK-002	785.985	1,215.507
03-07 March 2015	AGO	Copy BOL (950.000)	MT Monkey Man	BANK-003	948.453	1,214.879
19-30 March 2015	AGO	Copy BOL (600.000)	MT Fennel Soup	BANK-004	598.088	1,212.857



Report – Product Stored



Report – Product Released

Stock Collected by ALEX (tonnes)	Stock Awaiting Collection by ALEX (tonnes)	Total Stock Awaiting Collection by ALEX (tonnes)	Stock Awaiting Collection by ALEX (Liters)	Total Stock Awaiting Collection by ALEX (Liters)
301.641	693.063		909,865	
		693.063		909,865
729.325	56.660		68,870	
326.370	468.498		569,168	
0.000	0.000		0	
		525.158		638,039



Report – Release Instructions

Storage Receipt Number	Release Instruction Number	Date	Date Vessel Name		Quantity (tonnes)	Remarks
BANK 1	1	23-Mar-15	MT Front Lion	AGO	395.291	
BANK 1	2	27-Mar-15	MT Front Lion	AGO	390.694	
					785.985	
BANK 2	1	26-Mar-15	MT Gulf Crystal	AGO	246.656	
	2	26-Mar-15	MT Gulf Crystal	AGO	131.809	
	3	02-Apr-15	MT Gulf Crystal	AGO	416.403	
		<u>'</u>	,		794.868	
BANK 3	1	19-Mar-15	MT Pacific Jewel	PMS	219.557	
-	2	20-Mar-15	MT Pacific Jewel	PMS	489.565	
	3	02-Apr-15	MT Pacific Jewel	PMS	285.582	
					994.704	
BANK 4			MT AI Buraq	AGO	0	
			'		0	



Report – Tank Quantity

Dip Checks - PMS (MOGAS)

Date	Time	Product Description	Tank 5 (tonnes)	Tank 6 (tonnes)	Tank Farm Stock Holding (tonnes)	Daily Tank Farm Release by Dips (tonnes)	Comment
09-Mar-15	6:30AM	PMS (MOGAS)	3,356.116	970.754	4,326.870		
10-Mar-15	6:30AM	PMS (MOGAS)	3,355.652	721.532	4,077.184	250	
11-Mar-15	6:30AM	PMS (MOGAS)	2,925.374	721.532	3,646.906	430	
12-Mar-15	6:30AM	PMS (MOGAS)	2,688.444	721.532	3,409.976	237	
13-Mar-15	6:30AM	PMS (MOGAS)	2,275.549	3,079.375	5,354.924	-1,945	
14-Mar-15	6:30AM	PMS (MOGAS)	1,745.628	3,079.141	4,824.769	530	
16-Mar-15	6:30AM	PMS (MOGAS)	1,484.848	3,079.375	4,564.223	261	
17-Mar-15	6:30AM	PMS (MOGAS)	1,163.173	3,079.141	4,242.314	322	
18-Mar-15	6:30AM	PMS (MOGAS)	1,016.834	3,078.907	4,095.741	147	
19-Mar-15	6:30AM	PMS (MOGAS)	878.978	3,077.267	3,956.245	139	
20-Mar-15	6:30AM	PMS (MOGAS)	614.345	3,086.928	3,701.273	255	
21-Mar-15	6:30AM	PMS (MOGAS)	613.059	2,454.443	3,067.502	634	
23-Mar-15	6:30AM	PMS (MOGAS)	611.012	1,988.927	2,599.939	468	
24-Mar-15	6:30AM	PMS (MOGAS)	609.075	1,781.191	2,390.266	210	
25-Mar-15	6:30AM	PMS (MOGAS)	610.880	1,541.279	2,152.159	238	
26-Mar-15	6:30AM	PMS (MOGAS)	609.728	1,539.539	2,149.267	3	
27-Mar-15	6:30AM	PMS (MOGAS)	611.568	1,308.810	1,920.378	229	
28-Mar-15	6:30AM	PMS (MOGAS)	611.568	1,169.019	1,780.587	140	
30-Mar-15	6:30AM	PMS (MOGAS)	611.568	1,022.380	1,633.948	147	
31-Mar-15	6:30AM	PMS (MOGAS)	2,698.577	732.311	3,430.888	-1,797	
01-Apr-15	6:30AM	PMS (MOGAS)	2,698.813	619.364	3,318.177	113	
02-Apr-15	6:30AM	PMS (MOGAS)	2,502.156	619.132	3,121.288	197	
04-Apr-15	6:30AM	PMS (MOGAS)	2,109.003	624.661	2,733.664	388	
08-Apr-15	6:30AM	PMS (MOGAS)	1,733.426	617.860	2,351.286	382	
					2,351.286		



Report – Loading to Trucks

PMS (MOGAS) Release Instruction	Date	Time	Despatch Number	Truck Registration	Quantity Endorsed for Loading	Quantity Loaded (Liters)	Quantity Loaded (liters @ 20)	Volume Correction Factor	Density	Weight Correction Factor	Quantity Loaded (tonnes)	Comments
BANK-001												
	20-Mar-15	15:33		T 785 BKH	40000	40000	39620		0.7557	0.7546		
	20-Mar-15	15:54		T 385 BZJ	40000	40000	39620		0.7557	0.7546		
	20-Mar-15	16:28		H 7381 A	40000	40000	39620		0.7557	0.7546		
	20-Mar-15	16:41	73478	D 3791 A	40000	40000	39620		0.7557	0.7546		
	20-Mar-15	17:05		KBS 680 A	39000	39000	38630		0.7557	0.7546		
	20-Mar-15	17:23		D 3372 A	40000	40000	39620		0.7557	0.7546		
	20-Mar-15	18:08	73481	I 2239 A	40000	40000	39620		0.7557	0.7546		
					279000	279000	276350	0.9905	0.7557	0.7546	212.520	
	23-Mar-15	15:34		I 1243 A	38000	38000	37673		0.7398	0.7387		
	23-Mar-15	16:03		I 1635 A	40000	40000	39656		0.7398	0.7387		
	23-Mar-15	16:46	73627	B 6945 A	39000	39000	38665		0.7398	0.7387		
					117000	117000	115994	0.9914	0.7398	0.7387	89.121	
BANK-001											301.641	
Total Released to Date												
l l												



Summary

Site Inspection

- Arrival of Vessel in Port
- Discharge of Product
- Receipt of Product

Receipt

Storage

 Product quantities are monitored while stored in the terminal. Bank released product loaded from storage facility.

Release



Drum Commodities Limited

Integrated Supply Chain and Commodity Management THANK YOU Questions and Answers



November 2015 Andrew Barr-Sim

