## **Drum Commodities Limited**

**Integrated Supply Chain and Commodity Management** 

### Collateral Management of Petroleum Products Showreel



June 2015 Alex Joiner



# Current Operations (Bulk Liquids) Receipt of Goods Storage of Goods Release of Goods





### **DCL's Fuel Operations**







### **Process Flow**





## Step 1

# Receipt



#### Receipt

#### **Prior to Vessel Arrival**

- Prior to bank issuing LC, DCL enquires on ullage and tanks.
- Trader informs DCL staff that they have product on an impending vessel.
- Trader provides DCL with the following information:
  - Bill of Lading (Copy).
  - Cargo Manifest.
  - Certificate of Quality.
  - Certificate of Origin.
  - Receipt of Samples.
  - Vessel Survey Report.







#### Receipt

#### Bill of Lading (BOL)

#### DCL receives BOL Copy

- Expected Product Quantity and Quality
- Vessel Details

#### DCL receives BOL Original

- 'Post Box'
- BOL to Clearing and Forwarding Agent

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	TAL Belling and Personnal Lingue	TO BE LERE WITH (INNEED, PARTIES, STATUTES, ST
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### Receipt

#### **Vessel Arrives in Port**

- DCL meets with Storage Facility operations
  - Ullage.
  - Tanks.
  - Timing of berth at Jetty or Single Point Mooring (SPM).
  - Loading Sequence.
  - Prepare for Discharge.

#### Relationships are Key







#### Discharge

#### Vessel

- Product sampled for Quality.
- 3rd Party and Local Revenue Authority.
- Cleared and allowed to Discharge.
- DCL's role at the Jetty **Observation**.

#### **Shore Tanks**

- Locked, sealed and gauged.
- DCL Monitors Ullage Inspections.
- DCL checks lines where possible.
- Final Analysis performed.
  - 3rd Party Surveyor
- Ship to Shore Log completed.







#### Ship to Shore Log

Name Of Vessel:	MT Mercer	Start Date:	20/02/2015	Finish Date:	20/02/2015
Product & Qty:	Gasoline (PMS)	Product & Qty:	Gasoil (AGO)	Product & Qty:	
	3,312.874 mt		6,954.198 mt		
Importer:	Dudley Smith Oil	Fuel Supervisor:	A n Other	Banker:	Barr-Sim Plc.

Date and Time	Occurrence	Name & Signature
Ang 25 2013 0945	Attended the ships brief where it was declared that tanks 2 and 408 will receive the Crude Palm Oil. Tanks 2 and 402 Will receipt the Crude Soya bean oil.	An Other & Other
Aug 25 2013 1500	Gauging party confirm all tanks have sufficient ullage and opening gauges are:	An Other & Obias
	Crude Palm Oll – Tank 2: 10' 11 4/+ Tank 408: 6' 5 %+ Water receipt (Tx3) tank: 2' 2 %+	An Other & Obies
	Crude Soya bean oil – Tanke 2: 2' 2 %+ Tanke 402: 57 %+	An Other & Obies

#### Receipt

**Outturn Report** 

- 5-10 days following the discharge.
- Based on Shore Figures received in tank.
- Local Revenue Authority.
- 3rd Party, independent surveyor.
  - Intertek.
  - Inspectorate.
  - SGS.
- Prorated outturn report.
  - Storage receipt written.

### **Care Custody Control**

rtors & Marine Services Atd rveying and Inspection

#### ED ON BILL OF LADING FIGURES.

WEIGHT	VOLUME	REMARKS
M/TONS IN AIR	M <sup>3</sup> @ 20 <sup>0</sup> C	
497.352	656.214	LOCAL
397.882	524.971	TRANSIT
1,989.408	2,624.855	TRANSIT
497.352	656.214	TRANSIT
397.882	524.971	TRANSIT
387.935	511.847	TRANSIT
604,770	000.501	transit
2,463.882	3,250.883	TRANSI
298.411	393.728	TRANSIT
696.293	918.699	TRANSIT
795.763	1,049.942	TRANSIT
		75.111
1,110.090	1,464.669	TRANSI
1,110,090 109,417	1,464.669 144.367	TRANSIT



#### **Storage Receipt**

- Confirmation of the goods delivered or discharged.
- Based on the outturn report.
- DCL receipts this quantity under CMA.
  - Care.
  - Custody.
  - Control.
- Receipt acknowledged by the Bank.

NC: FIMBANK ALEX-I		Date: 10th March 2018			
To the Outer Of					
FINBANK		Collateral Management Agreement			
For the Assount Of Alex Petroleum Tanzar	nia				
condition (except as no	sted below), subject to the t	of the Goods for allonge in appendint good order and Collatoral Management Agreement dated the 20th 244 and and Durn Commodias Limited			
DESCRIPTION OF GO	oops				
Vessel Name: MT Out	тареона Слоя				
B/L: 1000.000 tornes					
QUANTITY (STC) : IN	9.555 brzes	REMARKS			
Commodity: No	ogas (PMS)	SAMPLE ONLY			
DATE RECEIVED	110 March 2019				
		(n) Telli Karleini Dur et Salaan, Taimana			
LOCATION OF STORA	AGIE: Goost OF (T) LIN, Plot	nn) 1549, Kuntesini, Dariros Salaani, Tantaania aurent bu Alex-Petrolaum.			
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#### **Goods stored in the Tank Farm**

#### **Management of Product**

Tank Gauging.

#### **Care, Custody and Control**

- Segregated Tanks.
- Comingled Tanks.

#### **Product Calculations**

- Different methods of calculation.
  - Volume Correction Factor (VCF).
  - Local Correction Factor (LCF).
- Terminal Losses.
- Deadstock.



# DRUM

#### **Tank Gauging**

Manual dip gauging (dips).

### Automatic Tank Gauging (ATG).





# DRUM

#### **Care, Custody and Control**

#### **Segregated Tanks**

- Tank dipped in the morning.
- Kept locked and sealed at all times except during loading.
- Locks and seals removed from tanks.
- Loadings monitored at the gantry.
- Tank resealed and locked following loading.





#### **Care, Custody and Control**

#### Comingling – How we deal with it.

- Tank dipped in the morning and evening.
- Opening and closing meter readings.
- Locks and seals removed from tanks.
- DCL staff meet daily with storage facility staff – Quantity of product declared and agreed.
- ALL loadings from CMA product tanks monitored.
- Tank resealed and locked following loading.
- Quantity of Product in Tank is always greater than CMA quantity.





#### **Product Calculations**

Millimetres, Litres, Tonnes and Gallons - Stock Held in tonnes but released in Litres

- Quantification of product to be released:
  - Volume Correction Factor (VCF) -
    - Based on product density and temperature.
  - Local Correction Factor (LCF) -
    - Based on a country specific standard factor for each product.



#### Calculations

#### **Stock Holding Agreement**

**Terminal Losses:** 

- What are the agreed operational losses included in the Holding Agreement.
- Varies between storage facilities.





#### Calculations

#### Deadstock

- Quantity of Fuel that cannot be pumped through the gantry.
- Who Does this fuel belong to?
- Varies between storage facilities.





## Step 3

# Release

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#### **Product Release Process**

#### **Bank Release Instruction**

- Bank sends DCL UK Release Instruction for Goods.
- DCL UK communicates the release of product to in-country team.
- 'Free Load' product calculated.





#### **Product Release Process**

#### **In-country Action**

**Step 1**: Off-taker's tankers arrive at storage facility.

- Undergo security checks prior to entry into the facility.
- DCL Signs off Loading Orders, ensuring that there is sufficient 'released' product.
  - Trucks over this amount will not be authorised to load.





#### **Product Release Process**

#### **In-country Action**

**Step 2**: After clearing security and safety check, tankers are weighed (if a is weighbridge available).

- Preloading weight is documented for each truck.
- Trucks are dipped if there is no weighbridge.





#### **Product Release Process**

#### **In-country Action**

**Step 3**: Tankers are escorted to the gantry for loading.

- Loading takes place.
- Compartments are dipped and flow meter measurements are taken.
- Quantities are recorded by DCL.





#### **Product Release Process**

#### **In-country Action**

**Step 4**: Tankers are weighed on departure (where weighbridges are available).

- Difference between pre and post filling weights are communicated to DCL.
- Goods Dispatch Note copies provided to driver and kept for DCL records.





#### **Product Release Process**

#### **In-country Action**

No Weighbridge?

#### Loading Orders compared to -

- Gantry Flow Meters.
- Truck Compartment Dip.
- Dip Changes.
- Loading Orders.
- Gantry Opening and Closing Figures.





#### **Product Release Process**

#### **In-country Action**

### **Dual Site Operations**

- Tanker compartments are sealed.
  - If tankers are moving to another DCL managed site, compartments are sealed to avoid theft on route.
  - Seal numbers are recorded for cross reference at second site.





#### **Product Release Process**

#### **In-country Action**

- Dual Site Operations
  - All loading information sent to second site.
    - Truck, trailer and driver information.
    - Loaded quantities.
    - Seal numbers.
  - Confirmation of loading site information.
  - Confirmation of arrival amounts of products held by weighbridge or tank dips.
  - Transit losses calculated.





### **Daily Reports**

- Totally Transparent.
- Report Tabs:
  - Summary.
  - Release Instructions.
  - Dips.
  - Truck Loadings.
- Timings reviewed to ensure no pre-release.





#### **Report – All Aspects**



BANK / TRADER STOCK REPORT: ALEX OIL DATE: 8 APRIL 2015

Date Received	Commodity	Original / Copy Bill of Lading	Vessel Name	Storade Receipt	Quantity Received (tonnes)	Conversion Factor		BANK Stock	DCL Verified Tank Farm Stock Holding (tonnes)	Stock Collected by DELTA (tonnes)	Stock Awaiting Collection by ALEX (tonnes)	Total Stock Awaiting Collection by ALEX (tonnes)	Stock Awaiting Collection by ALEX (Liters)	Total Stock Awaiting Collection by ALEX (Liters)
	5110			B 4 4 1 4 4 4 4										
05-11 March 2015	PMS	Copy BOL (1000.000)	MT Panting Lion	BANK-001	994.704	1,312.818	994.704	0.000		301.641	693.063		909,865	
								0.000	2,351.286			693.063		909,865
20-27 February 2015	AGO	Copy BOL (792.000)	MT UACC Wild Cat	BANK-002	785.985	1,215.507	785.985	0.000		729.325	56.660		68,870	
03-07 March 2015	AGO	Copy BOL (950.000)	MT Monkey Man	BANK-003	948.453	1,214.879	794.868	153.585		326.370	468.498		569,168	
19-30 March 2015	AGO	Copy BOL (600.000)	MT Fennel Soup	BANK-004	598.088	1,212.857	0.000	598.088		0.000	0.000		0	
								751.673	11,523.512			525.158		638,039

#### **Report – Product Received**

Commodity	Original / Copy Bill of Lading	Vessel Name	Storage Receipt Number	Quantity Received (tonnes)	Conversion Factor
PMS	Copy BOL (1000.000)	MT Panting Lion	BANK-001	994.704	1,312.818
AGO AGO AGO	Copy BOL (792.000) Copy BOL (950.000) Copy BOL (600.000)	MT UACC Wild Cat MT Monkey Man MT Fennel Soup	BANK-002 BANK-003 BANK-004	785.985 948.453 598.088	1,215.507 1,214.879 1,212.857
	PMS AGO AGO	DescriptionLadingPMSCopy BOL (1000.000)AGOCopy BOL (792.000)AGOCopy BOL (950.000)	Description Lading Vessel Name   PMS Copy BOL (1000.000) MT Panting Lion   AGO Copy BOL (792.000) MT UACC Wild Cat   AGO Copy BOL (950.000) MT Monkey Man	Lading Vessel Name Number   PMS Copy BOL (1000.000) MT Panting Lion BANK-001   AGO Copy BOL (792.000) MT UACC Wild Cat BANK-002   AGO Copy BOL (950.000) MT Monkey Man BANK-003	Original / Copy Bill of LadingVessel NameStorage Receipt NumberReceived (tonnes)PMSCopy BOL (1000.000)MT Panting LionBANK-001994.704AGOCopy BOL (792.000)MT UACC Wild CatBANK-002785.985AGOCopy BOL (950.000)MT Monkey ManBANK-003948.453

DRUM

**Report – Product Stored** 



#### **Report – Product Released**

Stock Collected by ALEX (tonnes)	Stock Awaiting Collection by ALEX (tonnes)	Total Stock Awaiting Collection by ALEX (tonnes)	Stock Awaiting Collection by ALEX (Liters)	Total Stock Awaiting Collection by ALEX (Liters)
301.641	693.063		909,865	
		693.063		909,865
729.325	56.660		68,870	
326.370	468.498		569,168	
0.000	0.000		0	
		525.158		638,039



#### **Report – Release Instructions**

eipt Release Instruction Date Vessel Name Number		Product	Quantity (tonnes)	Remarks	
1	23-Mar-15	MT Front Lion	AGO	395.291	
2	27-Mar-15	MT Front Lion	AGO	390.694	
				785.985	
1	26-Mar-15	MT Gulf Crystal	AGO	246.656	
2	26-Mar-15	MT Gulf Crystal	AGO	131.809	
3	02-Apr-15	MT Gulf Crystal	AGO	416.403	
				794.868	
1	19-Mar-15	MT Pacific Jewel	PMS	219.557	
2	20-Mar-15	MT Pacific Jewel	PMS	489.565	
3	02-Apr-15	MT Pacific Jewel	PMS	285.582	
				994.704	
		MT AI Buraq	AGO	0	
				0	
	Instruction Number	Instruction Number   Date     1   23-Mar-15     2   27-Mar-15     2   27-Mar-15     2   26-Mar-15     2   26-Mar-15     3   02-Apr-15     1   19-Mar-15     2   20-Mar-15	Instruction NumberDateVessel Name123-Mar-15MT Front Lion227-Mar-15MT Front Lion227-Mar-15MT Front Lion126-Mar-15MT Gulf Crystal226-Mar-15MT Gulf Crystal302-Apr-15MT Gulf Crystal119-Mar-15MT Pacific Jewel220-Mar-15MT Pacific Jewel302-Apr-15MT Pacific Jewel	Instruction NumberDateVessel NameProduct123-Mar-15MT Front LionAGO227-Mar-15MT Front LionAGO227-Mar-15MT Front LionAGO126-Mar-15MT Gulf CrystalAGO226-Mar-15MT Gulf CrystalAGO302-Apr-15MT Gulf CrystalAGO119-Mar-15MT Gulf CrystalAGO220-Mar-15MT Gulf CrystalAGO302-Apr-15MT Pacific JewelPMS302-Apr-15MT Pacific JewelPMS302-Apr-15MT Pacific JewelPMS302-Apr-15MT Pacific JewelPMS302-Apr-15MT Pacific JewelPMS302-Apr-15MT Pacific JewelPMS	Instruction NumberDateVessel NameProductQuantity (tonnes)123-Mar-15MT Front LionAGO395.291227-Mar-15MT Front LionAGO390.694227-Mar-15MT Front LionAGO390.694126-Mar-15MT Gulf CrystalAGO246.656226-Mar-15MT Gulf CrystalAGO131.809302-Apr-15MT Gulf CrystalAGO416.403119-Mar-15MT Gulf CrystalAGO249.557220-Mar-15MT Pacific JewelPMS219.557302-Apr-15MT Pacific JewelPMS489.565302-Apr-15MT Pacific JewelPMS285.5824994.7040MT Al BuraqAGO00

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#### **Report – Tank Quantity**

Dip Checks - PMS (MOGAS)

Date	Time	Product Description	Tank 5 (tonnes)	Tank 6 (tonnes)	Tank Farm Stock Holding (tonnes)	Daily Tank Farm Release by Dips (tonnes)	Comment
09-Mar-15	6:30AM	PMS (MOGAS)	3,356.116	970.754	4,326.870		
10-Mar-15	6:30AM	PMS (MOGAS)	3,355.652	721.532	4,077.184	250	
11-Mar-15	6:30AM	PMS (MOGAS)	2,925.374	721.532	3,646.906	430	
12-Mar-15	6:30AM	PMS (MOGAS)	2,688.444	721.532	3,409.976	237	
13-Mar-15	6:30AM	PMS (MOGAS)	2,275.549	3,079.375	5,354.924	-1,945	
14-Mar-15	6:30AM	PMS (MOGAS)	1,745.628	3,079.141	4,824.769	530	
16-Mar-15	6:30AM	PMS (MOGAS)	1,484.848	3,079.375	4,564.223	261	
17-Mar-15	6:30AM	PMS (MOGAS)	1,163.173	3,079.141	4,242.314	322	
18-Mar-15	6:30AM	PMS (MOGAS)	1,016.834	3,078.907	4,095.741	147	
19-Mar-15	6:30AM	PMS (MOGAS)	878.978	3,077.267	3,956.245	139	
20-Mar-15	6:30AM	PMS (MOGAS)	614.345	3,086.928	3,701.273	255	
21-Mar-15	6:30AM	PMS (MOGAS)	613.059	2,454.443	3,067.502	634	
23-Mar-15	6:30AM	PMS (MOGAS)	611.012	1,988.927	2,599.939	468	
24-Mar-15	6:30AM	PMS (MOGAS)	609.075	1,781.191	2,390.266	210	
25-Mar-15	6:30AM	PMS (MOGAS)	610.880	1,541.279	2,152.159	238	
26-Mar-15	6:30AM	PMS (MOGAS)	609.728	1,539.539	2,149.267	3	
27-Mar-15	6:30AM	PMS (MOGAS)	611.568	1,308.810	1,920.378	229	
28-Mar-15	6:30AM	PMS (MOGAS)	611.568	1,169.019	1,780.587	140	
30-Mar-15	6:30AM	PMS (MOGAS)	611.568	1,022.380	1,633.948	147	
31-Mar-15	6:30AM	PMS (MOGAS)	2,698.577	732.311	3,430.888	-1,797	
01-Apr-15	6:30AM	PMS (MOGAS)	2,698.813	619.364	3,318.177	113	
02-Apr-15	6:30AM	PMS (MOGAS)	2,502.156	619.132	3,121.288	197	
04-Apr-15	6:30AM	PMS (MOGAS)	2,109.003	624.661	2,733.664	388	
08-Apr-15	6:30AM	PMS (MOGAS)	1,733.426	617.860	2,351.286	382	
· · ·		, , , , , , , , , , , , , , , , , , ,					
					2,351.286		



#### **Report – Loading to Trucks**

PMS (MOGAS) Release Instruction	Date	Time	Despatch Number	Truck Registration	Quantity Endorsed for Loading	Quantity Loaded (Liters)	Quantity Loaded (liters @ 20)	Volume Correction Factor	Density	Weight Correction Factor	Quantity Loaded (tonnes)	Comments
BANK-001												
	20-Mar-15	15:33	73473	T 785 BKH	40000	40000	39620	0.0005	0.7557	0.7546		
	20-Mar-15 20-Mar-15	15:54		T 385 BZJ	40000	40000 40000	39620		0.7557	0.7546		
	20-Mar-15	16:28		H 7381 A	40000	40000	39620		0.7557	0.7546		
	20-Mar-15	16:41	73478	D 3791 A	40000	40000	39620		0.7557	0.7546		
	20-Mar-15	17:05		KBS 680 A	39000	39000	38630		0.7557	0.7546		
	20-Mar-15	17:23		D 3372 A	40000	40000	39620		0.7557	0.7546		
	20-Mar-15	18:08	73481	I 2239 A	40000	40000	39620	0.9905	0.7557	0.7546		
					279000	279000	276350	0.9905	0.7557	0.7546	212.520	
	23-Mar-15	15:34	73624	I 1243 A	38000	38000	37673	0.9914	0.7398	0.7387		
	23-Mar-15	16:03	73623	I 1635 A	40000	40000	39656	0.9914	0.7398	0.7387		
	23-Mar-15	16:46	73627	B 6945 A	39000	39000	38665	0.9914	0.7398			
					117000	117000	115994	0.9914	0.7398	0.7387	89.121	
BANK-001											301.641	
Total Released to Date												

### **Summary**





## **Drum Commodities Limited**

**Integrated Supply Chain and Commodity Management** 



June 2015 Alex Joiner

